



Johnson Crushers International

Job Title: Assembler

Dept: Varies

Reports to (supervisor's title):

FLSA Status: Exempt or Non Exempt

Hourly or Salaried

GENERAL PURPOSE OF JOB:

Assemble component parts, machined parts, and subassemblies in the manufacturing of products or the completion of service repairs.

DUTIES AND RESPONSIBILITIES:

- Clean and assemble component parts, machined parts and subassemblies.
- Uses various hand tools, pneumatic tools, hydraulic tools and precision measuring instruments in the performance of job duties.
- Operates overhead cranes and forklifts to move parts and materials in and out of work areas and to assemble large components
- Performs correct material transactions on shop routings and fills out appropriate forms for non-conformance parts. Documents work done through appropriate check off sheets. Photograph and document all shipment assemblies
- Removes burrs and rough spots from parts with hand file, hone stone, or portable pneumatic grinder as is appropriate.
- Perform the essential checks and adjustments using shims, adjust setscrews and gauges to set clearance between parts. Verifies clearances using scale, indicators and fixed gauges.
- May perform other tasks as assigned: May include basic welding, washing, primer and painting of components or assemblies.
- Follows all safety procedures and wears appropriate PPE.

SUPERVISORY RESPONSIBILITIES:

May lead and direct and/or supervise the work of a multiple-person assembly team. Provide assembly training as necessary.

ADDITIONAL REQUIREMENTS:

- Must demonstrate ability to lead small work teams, read and interpret blueprints, perform basic welding, and accurately use precision measuring instruments such as micrometers and calipers.
- Forklift and overhead experience a must.
- Must have valid driver's license.